

Technický datový list

SustaPEEK CM ESD 60 černý

PEEK

Vlastnosti produktu

- Electrically conductive
- High heat deflection temperature
- High temperature resistance
- Good mechanical properties

Typické oblasti použití

- Elektronika
- Polovodičový průmysl
- Ropa a plyn
- Výroba nádrží a zařízení pro chemický průmysl
- Letectví a kosmonautika

	Testovací metoda	Jednotka	Orientační hodnota
Obecné vlastnosti			
Hustota	DIN EN ISO 1183-1	g / cm ³	1,47
Mechanické vlastnosti			
Prodloužení při přetržení	DIN EN ISO 527	%	1
Pevnost v tahu	DIN EN ISO 527	MPa	50
Rázová pevnost	DIN EN ISO 179	kJ / m ²	6
Vrubová houževnatost	ISO 179-1/1eA	kJ / m ²	2
Tvrдость Shore	DIN EN ISO 868	scale D	82
Tvrдость kuličkového vtisku	DIN EN ISO 2039-1	MPa	231
Modul pružnosti v tlaku	DIN EN ISO 604	MPa	3800
Tepelné vlastnosti			
Teplota tání	ISO 11357-3	°C	342
Provozní teplota dlouhodobá	Průměr	°C	-60...250
Provozní teplota krátkodobá (max.)	Průměr	°C	300
Elektrické vlastnosti			
Povrchový odpor	DIN EN 62631-3-2	Ω	≤10 ⁴

The short-term maximum application temperature only applies to very low mechanical stress for a few hours. The long-term maximum application temperature is based on the thermal ageing of plastics by oxidation, resulting in a decrease of the mechanical properties. This applies to an exposure to temperatures for at least 5.000 hours causing a 50% loss of the tensile strength from the original value (measured at room temperature). This value says nothing about the mechanical strength of the material at high application temperatures. In case of thick-walled parts, only the surface layer is affected by oxidation from high temperatures. With the addition of antioxidants, a better protection of the surface layer is achieved. In any case, the center area of the material remains unaffected. The minimum application temperature is basically influenced by possible stress factors like impact and/or shock under application. The values stated refer to a minimum degree of impact stress. The electrical properties as stated result from measurements on natural, dry material. With other colours (in particular black) or saturated material, there may be clear differences in the electrical properties. The data stated above are average values ascertained by statistical tests on a regular basis. They are in

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accordance with DIN EN 15860. They serve as information about our products and are presented as a guide to choose from our range of materials. This, however, does not include an assurance of specific properties or the suitability for particular application purposes that are legally binding. Since the properties also depend on the dimension of the semi-finished products and the degree of crystallization (e.g. nucleating by pigments), the actual values of the properties of a particular product may differ from the indicated values.



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